NOTES:
1. THIS IS A PRESSURE TAP. SIDE AND INSIDE DIRECTIONS ARE SAME. THE FINISH SHOULD BE 150 TO 300 ANGLE ON A TAPE GAUGE. SCALE SURFACES WITH SHARP EDGES TO EXCEED 0.128MM (0.005") PER EDGE, AND NOT TO BE CONTINUOUS.
2. REQUIREMENTS FOR GOOD CLOSURE APPLICATION ON FINISH:
   A. 0.15294MM MAX. OR 0.006" OUT OF THREAD. SCALE SURFACE WITH SHARP EDGES TO EXCEED 0.128MM (0.005") PER EDGE, AND NOT TO BE CONTINUOUS.
   B. 0.15294MM MAX. OR 0.006" OUT OF THREAD. SCALE SURFACE WITH SHARP EDGES TO EXCEED 0.128MM (0.005") PER EDGE, AND NOT TO BE CONTINUOUS.
   C. 0.15294MM MAX. OR 0.006" OUT OF THREAD. SCALE SURFACE WITH SHARP EDGES TO EXCEED 0.128MM (0.005") PER EDGE, AND NOT TO BE CONTINUOUS.
3. THE START OF THREAD RUN IN IS TO BE 10.20" AS PARING LINE ON ALL THEIRS. SECTION A-A.
4. THE Ø6 CONTACTING THE FIRST 70° OF THREAD START IS "BLANDED" INTO THE OUTER SURFACE OF THE THREAD WITH A RADIUS OF 0.20MM (0.008"), AND DIRECTLY INCREASES TO 120MM (0.005") AT 90°.
5. NO OVERHAND ALLOWED AT ANY POINT IN 360° BETWEEN Ø6 AND Ø6 A. A FLASH TO 0.128MM (0.005") MAXIMUM. SHOWN ON DIMENSION NO. 26.
6. REFER TO DRAWING # 1.8628 FOR VOLUARY STANDARD PET FINISH.

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